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INTERNATIONAL STANDARD

REDLINE VERSION

**Rubber insulated cables - Rated voltages up to and including 450/750 V -
Part 1: General requirements**

CONTENTS

| | |
|---|--------------|
| FOREWORD | 3 |
| 1 General | 5 |
| 1 Scope | 5 |
| 2 Normative references | 5 |
| 3 Terms and definitions | 5 |
| 2.1 Definitions relating to insulating and sheathing materials | 5 |
| 2.2 Definitions relating to the tests | 5 |
| 4 Marking | 8 |
| 4.1 Indication of origin and cable identification | 8 |
| 4.1.1 General | 8 |
| 4.1.2 Continuity of marks | 8 |
| 4.2 Durability | 8 |
| 4.3 Legibility | 8 |
| 5 Core identification | 9 |
| 5.1 General | 9 |
| 5.2 Core identification by colours | 9 |
| 5.2.1 General requirements | 9 |
| 5.2.2 Colour scheme | 9 |
| 5.2.3 Colour combination green-and-yellow | 10 |
| 5.3 Core identification by numbers | 10 |
| 5.3.1 General requirements | 10 |
| 5.3.2 Preferred arrangement of Requirements for marking arrangements | 10 |
| 5.3.3 Durability | 10 |
| 6 General requirements for the construction of cables | 11 |
| 6.1 Conductors | 11 |
| 6.1.1 Material | 11 |
| 6.1.2 Construction | 11 |
| 6.1.3 Separator between conductor and insulation | 11 |
| 6.1.4 Construction verification-Check on construction | 11 |
| 6.1.5 Electrical resistance | 11 |
| 6.2 Insulation | 11 |
| 6.2.1 Material | 11 |
| 6.2.2 Application to the conductor | 12 |
| 6.2.3 Thickness | 12 |
| 6.2.4 Mechanical properties before and after ageing | 12 |
| 6.3 Filler | 15 |
| 6.3.1 Material | 15 |
| 6.3.2 Application | 16 |
| 6.4 Textile braid | 16 |
| 6.4.1 Material | 16 |
| 6.4.2 Application | 16 |
| 6.5 Sheath | 16 |
| 6.5.1 Material | 16 |
| 6.5.2 Application | 16 |
| 6.5.3 Thickness | 20 |
| 6.5.4 Mechanical properties before and after ageing | 20 |

| | | |
|--|---|----|
| 6.6 | Tests on completed cables..... | 20 |
| 6.6.1 | Electrical properties..... | 20 |
| 6.6.2 | Overall dimensions..... | 20 |
| 6.6.3 | Mechanical strength of flexible cables..... | 21 |
| 7 | Guidance on use of the cables..... | 25 |
| Annex A (normative) | Code designation..... | 26 |
| Annex B (normative) | Calculation method for determination of the thickness of sheath of cable types 60245 IEC 53, 60245 IEC 57 and 60245 IEC 66 of IEC 60245-4..... | 28 |
| B.1 | General..... | 28 |
| B.2 | Formulae for the calculation..... | 28 |
| B.3 | Rounding off of numbers for the calculation of the thickness of sheath..... | 29 |
| Bibliography..... | | |
| Figure 1 | – Arrangement of marking by numbers..... | 10 |
| Table 1 | – Requirements for non-electrical tests for cross-linked rubber insulation..... | 13 |
| Table 2 | – Requirements for non-electrical tests for cross-linked rubber sheath..... | 17 |
| Table 3 | – Requirements for electrical tests for cross-linked rubber insulated cables..... | 21 |
| Table 4 | – Mass of weight and diameter of pulleys..... | 23 |
| Table 5 | – Current loading..... | 24 |
| Table 5 – Requirements for the static flexibility test for lift cables..... | | |
| Table 6 | – Requirements for the static flexibility test for arc-welding electrode cables..... | 24 |
| Table B.1 | – Fictitious diameter per nominal cross-sectional area..... | 29 |
| Table B.2 | – Assembly coefficient k for cables having no more than five cores..... | 29 |

INTERNATIONAL ELECTROTECHNICAL COMMISSION

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FOREWORD

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This redline version of the official IEC Standard allows the user to identify the changes made to the previous edition IEC 60245-1:2003+AMD1:2007 CSV. A vertical bar appears in the margin wherever a change has been made. Additions are in green text, deletions are in strikethrough red text.

IEC 60245-1 has been prepared by IEC technical committee TC 20: Electric cables. It is an International Standard.

This fifth edition cancels and replaces the fourth edition published in 2003, and Amendment 1:2007. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- a) reference to IEC 60245-2 for the tests has been deleted and replaced by IEC 63294;
- b) reference to lift cable according to IEC 60245-5 has been deleted;
- c) normative references have been updated.

The text of this International Standard is based on the following documents:

| Draft | Report on voting |
|--------------|------------------|
| 20/2271/FDIS | 20/2280/RVD |

Full information on the voting for its approval can be found in the report on voting indicated in the above table.

The language used for the development of this International Standard is English.

This document was drafted in accordance with ISO/IEC Directives, Part 2, and developed in accordance with ISO/IEC Directives, Part 1 and ISO/IEC Directives, IEC Supplement, available at www.iec.ch/members_experts/refdocs. The main document types developed by IEC are described in greater detail at www.iec.ch/publications.

A list of all the parts in the IEC 60245 series, published under the general title *Rubber insulated cables - Rated voltages up to and including 450/750 V*, can be found on the IEC website.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under webstore.iec.ch in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn, or
- revised.

~~1~~ **General**

1 Scope

This part of IEC 60245 applies to rigid and flexible cables with insulation, and sheath if any, based on vulcanized rubber of rated voltages U_0/U up to and including 450/750 V used in power installations of nominal voltage not exceeding 450/750 V AC.

~~NOTE For some types of flexible cables the term 'cord' is used.~~

Particular types of cables are specified in IEC 60245-3, IEC 60245-4, IEC 60245-6, IEC 60245-7, IEC 60245-8. The code designations of these types of cables are provided in Annex A of this document.

The test methods specified in Part 1 to Part 8 of the IEC 60245 series are given in ~~IEC 60245-2, IEC 60332-1~~ IEC 63294 and in the relevant parts of IEC 60811.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

~~IEC 60173:1964, Colours of the cores of flexible cables and cords~~

IEC 60228:~~1978~~, *Conductors of insulated cables*

~~IEC 60245-2:1994, Rubber insulated cables — Rated voltages up to and including 450/750 V — Part 2: Test methods~~

IEC 60245-3:~~1994~~, *Rubber insulated cables - Rated voltages up to and including 450/750 V - Part 3: Heat resistant silicone insulated cables*

IEC 60245-4:~~1994~~, *Rubber insulated cables - Rated voltages up to and including 450/750 V - Part 4: Cords and flexible cables*

IEC 60245-6, *Rubber insulated cables - Rated voltages up to and including 450/750 V - Part 6: Arc welding electrode cables*

IEC 60245-7:~~1994~~, *Rubber insulated cables - Rated voltages up to and including 450/750 V - Part 7: Heat resistant ethylene-vinyl-acetate rubber insulated cables*

IEC 60245-8, *Rubber insulated cables - Rated voltages up to and including 450/750 V - Part 8: Cords for applications requiring high flexibility*

~~IEC 60332-1:1993, Tests on electric cables under fire conditions — Part 1: Test on a single vertical insulated wire or cable~~

~~IEC 60811-1-1:1993, Common test methods for insulating and sheathing materials of electric cables — Part 1: Methods for general application — Section 1: Measurement of thickness and overall dimensions — Tests for determining the mechanical properties~~

~~IEC 60811-1-2:1985, Common test methods for insulating and sheathing materials of electric cables — Part 1: Methods for general application — Section Two: Thermal ageing methods~~

Bibliography

~~IEC 60245-5:1994, Rubber insulated cables — Rated voltages up to and including 450/750 V — Part 5: Lift cables~~

~~IEC 60245-8:1998, Rubber insulated cables — Rated voltages up to and including 450/750 V — Part 8: Cords for applications requiring high flexibility~~